

## STUART

## ST 25/80 (180) Circulating Pump 230 V

The Stuart circulating pump features the latest in high efficiency technology offering an EEI rating of just 0.20 and proportional pressure control.

For use in new systems or as a replacement pump, this cast iron circulator is suitable for heating systems.









## **Features**

- ECM permanent magnet technology
- Constant speed (3 settings)
- Proportional pressure control
- Automatic venting cycle
- Robust cast iron housing
- Continuously rated
- Ceramic bearings
- 180 mm fitting length
- EuP/ErP compliant

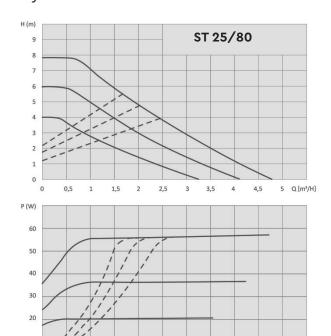
This product is an ideal replacement for:

Grundfos: UPS2 25-80 Wilo: Yonos Pico 25/1/8 Dab: Evotron 80/180

Grundfos: UPS 25/55

## **Application**

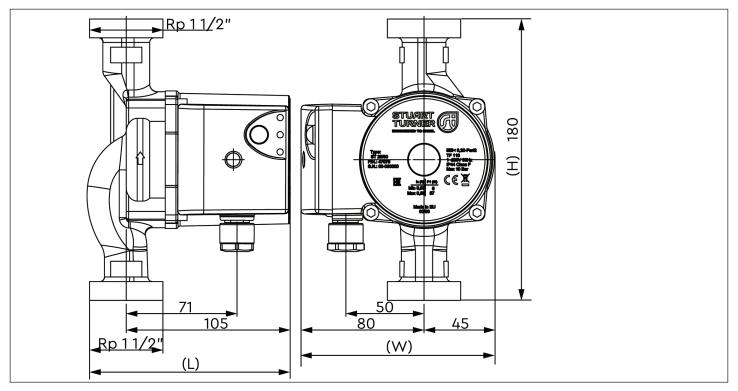
 With a maximum performance of 4.5 m³/h and maximum head of 8 metres the ST 25/80 is a competitive solution to most domestic heating water return loop systems





Pump Model		ST 25/80 (180) Circulating Pump 230 V 47075					
General	Guarantee	5 year					
Features	Pump type	Centrifugal					
	Fitting length	180 mm					
	Speed setting	3					
Materials	Pump body	Cast iron					
	Impeller	Noryl					
	Bearings	Ceramic					
Performance	Maximum head (closed valve)	8 metres					
	Maximum flow	4.5 m <sup>3</sup> /h					
	Maximum working pressure*	10 bar					
	Min. inlet pressure	0.05 bar <75 °C (fluid temperature) 0.28 bar <90 °C (fluid temperature)					
	Maximum ambient air temperature	35	50	60	70	°C	
	Max water temperature	110	100	90	80	°C	
Connections	Pump connections	Rp 1½ "					
Motor	Туре	Canned rotor					
	Duty rating	Continuous (S1)					
Electrical	Power supply / phase / frequency	230 V a.c. / 1 / 50 Hz					
	Current (full load)	0.5 Amps					
	Power consumption	57 Watts max.					
	Fuse rating		5 Amps				
	Insulation class		F				
	EEI		0.20				
	Efficiency		36 %				
Physical	Enclosure protection		IP44				
	Length		130 mm				
	Width		125 mm				
	Height		180 mm				
	Weight (including fittings)		2.4 Kg				

<sup>\*</sup> The maximum pressure that can be applied to the pump under any installation conditions.



Stuart Turner Limited reserves the right to amend specifications without notice.